

CLOPAY COMMERCIAL – MODELS 664, 664V

industrial series



Model 664V

CONSTRUCTION	STEEL	EFFICIENCY	WARRANTY
2" THICKNESS	24 GAUGE	6.3 R-VALUE	10YR LIMITED CONSTRUCTION

(664V)

RAISED PANEL STEEL DOORS

Available non-insulated (664) or insulated (664V) with environmentally safe polystyrene molded to the section. Ideal in commercial settings requiring a contemporary look.

- **Polystyrene Insulation**, available on 664V, provides comfort, energy efficiency and quiet operation in every season.
- **3-Stage Paint Process** delivers a maintenance-free finish.
- **Tog-L-Loc™** add in construction eliminates premature rust caused by rivets and welds.
- **Optional Accessories** add functionality while complementing the building.



Panels are preprimed inside and out to inhibit rust. Hot-dipped, galvanized steel is painted with primer and given a tough oven-baked polyester top coat to provide the most rust-resistant steel door available. Ten-year warranty against rust-through.

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PANEL DESIGN



Classic Raised

COLOR OPTIONS



Standard White Almond Desert Tan Sandtone Brown

Due to the printing process, colors may vary.

CUSTOM PAINT OPTION



Color Blast™ offers more than 1,500 Sherwin-Williams® color options to complement your building design. Clopay's durable factory finish has been thoroughly tested and is backed by a five-year warranty.

FEATURES

STANDARD HARDWARE

18 gauge single-end stiles; 16 gauge double-end stiles

PVC vinyl astragal with aluminum retainer

Commercial 10-ball steel rollers (nylon tires available)

Steel step plate and lift handle

Heavy-duty galvanized end stiles

Inside slide lock for increased security

2" (50.8 mm) or 3" (76.2 mm) track

10,000 cycle springs

Galvanized aircraft cable with minimum 7:1 safety factor

Variety of track configurations to meet building specifications

MATERIALS AND CONSTRUCTION

Panel Thickness 2" (50.8 mm)

Insulation 1-3/8" (34.9 mm) Polystyrene (Available on Model 664V)

R-value 6.3*

Joining System Tog-L-Loc™

Exterior Steel 24 gauge (.023" min.) (.58 mm)

Interior Cover Vinyl backing (Available on Model 664V)

Exterior Design Woodgrain embossed, classic raised

Max Width 664: 20'2" (6.2 m); 664V: 20' (6 m)

Max Height 18' (5.5 m)

Exterior Colors Standard White, Almond, Desert Tan, Sandtone and Brown. Also available in Color Blast™.

Interior Color Standard White

Limited Warranties 10-Year rust-through
1-Year materials and workmanship

*Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.

ADDITIONAL OPTIONS

WINDOW OPTIONS



19-1/2" × 12"

19-1/2" × 12" (49.5 cm × 30.5 cm) window lite with rigid cellular PVC frame. SSB, DSB or 1/8" (3.2 mm) clear acrylic window panes are available.

HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge



3" Track



Outside keyed lock

HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

EXHAUST PORT



Can be cut into any type of sectional door. Available in select sizes.



WINDCODE® doors are available in many sizes and pressure ratings.

DISTRIBUTED BY:



For more information on these and other Clopay products, call 1-800-526-4301 or visit clopaycommercial.com



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